

## ROMPOX<sup>®</sup> 1507 food industry coating

**For wet areas with highest loads, highly chemically resistant**

Item	Description	Quantity Unit	Unit price €/Unit	Total price €
1.	<p><b>Preparation work on cement bound and metal surfaces:</b> The surface must be even, dry and free of oil, grease and dust. Loose particles and other dirt must be removed. In most cases, the surface should be shotpeened and then primed. In some cases it may be necessary to carry out grinding or milling. The minimum adhesion strength of the concrete needs to be &gt; 1,5 N/mm<sup>2</sup>. Residual moisture must be &lt; 4% (CM machine). The concrete surface must be evened out using ROMPOX<sup>®</sup> 1505 as either a primer or scraping filler, in order to achieve an extremely smooth surface. Cement surfaces with a high residual moisture ≤ (6%) must be treated with ROMPOX<sup>®</sup> 1506. Highly porous surfaces need to be primed twice! Metal surfaces should be treated according to the Swedish norm SA 2 ½ and then primed with ROMPOX<sup>®</sup> 1101.</p>			-on the part of the contractor-
2.	<p><b>Priming of cement bound surfaces:</b> A high quality, solvent free, epoxy resin primer is applied to the prepared surface using a 1 lip rubber squeegee and a fur roller. Material: <b>ROMPOX<sup>®</sup> 1506 mortar resin</b> Consumption: 0,3 kg/m<sup>2</sup> Price: €/kg</p>		0,00	0,00
3.	<p><b>Scraping filler (if required):</b> ROMPOX 1507 food industry coating needs an extremely even surface. That is why the following scraping filler is required, even with only slight surface roughness. The scraping filler is applied using a 1 lip rubber squeegee and a fur roller. Material: <b>ROMPOX<sup>®</sup> 1506 mortar resin</b> Consumption: approx. 0,5 kg/m<sup>2</sup> binding agent per mm layer thickness with <b>ROMEX<sup>®</sup> 3209 filler material</b>  1:1,5 mixed Price: €/kg</p>		0,00	0,00
4.	<p><b>Sprinkling with sand:</b> The fresh primer or ROMPOX<sup>®</sup> 1506 scraping filler is sprinkled completely with fire dried quartz sand. Material: <b>ROMEX<sup>®</sup> 3203</b> Consumption: 1,500 kg/m<sup>2</sup> Price: €/kg</p>		0,00	0,00
<b>Cost of materials</b>			<b>0,00</b>	<b>0,00</b>

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Item	Description	Quantity unit	Unit price €/Unit	Total price €
	Carried over from page 1		<b>0,00</b>	<b>0,00</b>
5.	<p><b>Coating:</b> ROMPOX 1507 food industry coating is applied to the sprinkled/scraping filler treated surface using a squeegee or smoothing trowel. ROMPOX 1507 is filled using ROMEX 3209 filler material and a ratio of 1 : 1 (from 20°C) or 1 : 0,8 (at 15°C).</p> <p>Material: <b>ROMPOX® 1507 food industry coating</b> Consumption: approx. 1,500 kg/m<sup>2</sup> binding agent with <b>ROMEX® 3209 filler material</b> mixed 1:1 (at 20°C, at 15°C mixed 1:0,8) Price: €/kg</p> <p>After application of ROMPOX® 1507 food industry coating, the whole surface needs to be areated using a plastic pinfeed platen.</p>		0,00	0,00
6.	<p><b>Sprinkling with sand:</b> The freshly laid ROMPOX 1507 food industry coating is now completely sprinkled using ROMEX 3202 in order to achieve the nonslip category R11.</p> <p>Material: <b>ROMEX® 3202</b> Consumption: 3,000 kg/m<sup>2</sup> Price: €/kg</p>		0,00	0,00
7.	<p><b>Sealing:</b> In order to increase cleaning capacity, the sprinkled ROMPOX 1507 food industry coating is sealed. ROMPOX 1204 Floor and wall sealant, lactic acid resistant crosswise using a fur roller.</p> <p>Material: <b>ROMPOX® 1204 Floor and wall sealant, lactic acid resistant</b> Consumption: 0,700 kg/m<sup>2</sup> Price: €/kg</p> <p>ROMPOX 1204 Floor and wall sealant, lactic acid resistant applied in two work processes with rollers: 1 x 0,400 kg/m<sup>2</sup> and the second one, 1 x 0,300 kg/m<sup>2</sup>.</p>		0,00	0,00
8.	<p><b>Labour costs:</b></p> <ul style="list-style-type: none"> <li>- Building site preparation/tools and equipment</li> <li>- Priming</li> <li>- Scraping filling</li> <li>- Sprinkling</li> <li>- Coating</li> <li>- Sealing</li> </ul>		0,00 0,00 0,00 0,00 0,00 0,00	0,00 0,00 0,00 0,00 0,00 0,00
	<b>Total cost</b>		<b>0,00</b>	<b>0,00</b>

Our recommendations, which are given to assist buyers & endusers, are based on our experience and correspond to the current levels of knowledge in science and practice, however they are not binding and have no legal force. It is recommended adapting methods and quantities of product to the local needs. If necessary a sample surface should be laid beforehand.